

Date: Thursday, 03/05/2007 9:03:01 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FLOOR WINDOW
Job Number : 32096	
Estimate Number : 10848	
P.O. Number : <i>N/A</i>	Part Number : D3295041
This Issue : 03/05/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3295 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : 30/04/2007 Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 30607	Material : <i>N/A</i>
Written By : _____	Due Date : 04/05/2007
Checked & Approved By : _____	Qty: <i>20</i> Um: <i>20</i> Each
Comment : Est. C 05.06.20 D3295-1 no longer made in-house KJ/JLM Est Rev:D Added DT8822 07-03-20 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D32951	Window
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Window <i>1.276</i> Pick: <i>M17626 +8</i> Qty Part Number Description Batch 1 D3295-1 Window <i>M102392 +10 pieces mlt 07/05/03</i></p>		
2.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
<p>Comment: HAAS CNC VERTICAL MACHINING #1 MACHINE PER FOLIO <i>PF4446</i> DRWG D3295 REV.C <i>mlt 07/05/03</i></p>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<p>Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>mlt 07/05/03</i></p>		
4.0	QC8	SECOND CHECK
<p>Comment: DIMENSIONAL CHECK AS PER DT8822 TEMPLATE <i>0705-07 (6)</i></p>		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
<p>Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary <i>mlt 07/05/07 x6</i></p>		

See attached
7

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Drawing Name: FLOOR WINDOW

Job Number: 32096

Part Number: D3295041

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 D27281 Dart Logo label small



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Dart Logo label small

Assemble as per Dwg D3295.

Put window in plastic wrap.

Pick:

Qty	Part Number	Description	Batch
1	D2728-1	Decal	M 24215

✓
ml 07/05/07 x6

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

ml 07/05/08 (6)

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ml 07/05/08 (6)

9.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(6)
ml 07/03/10

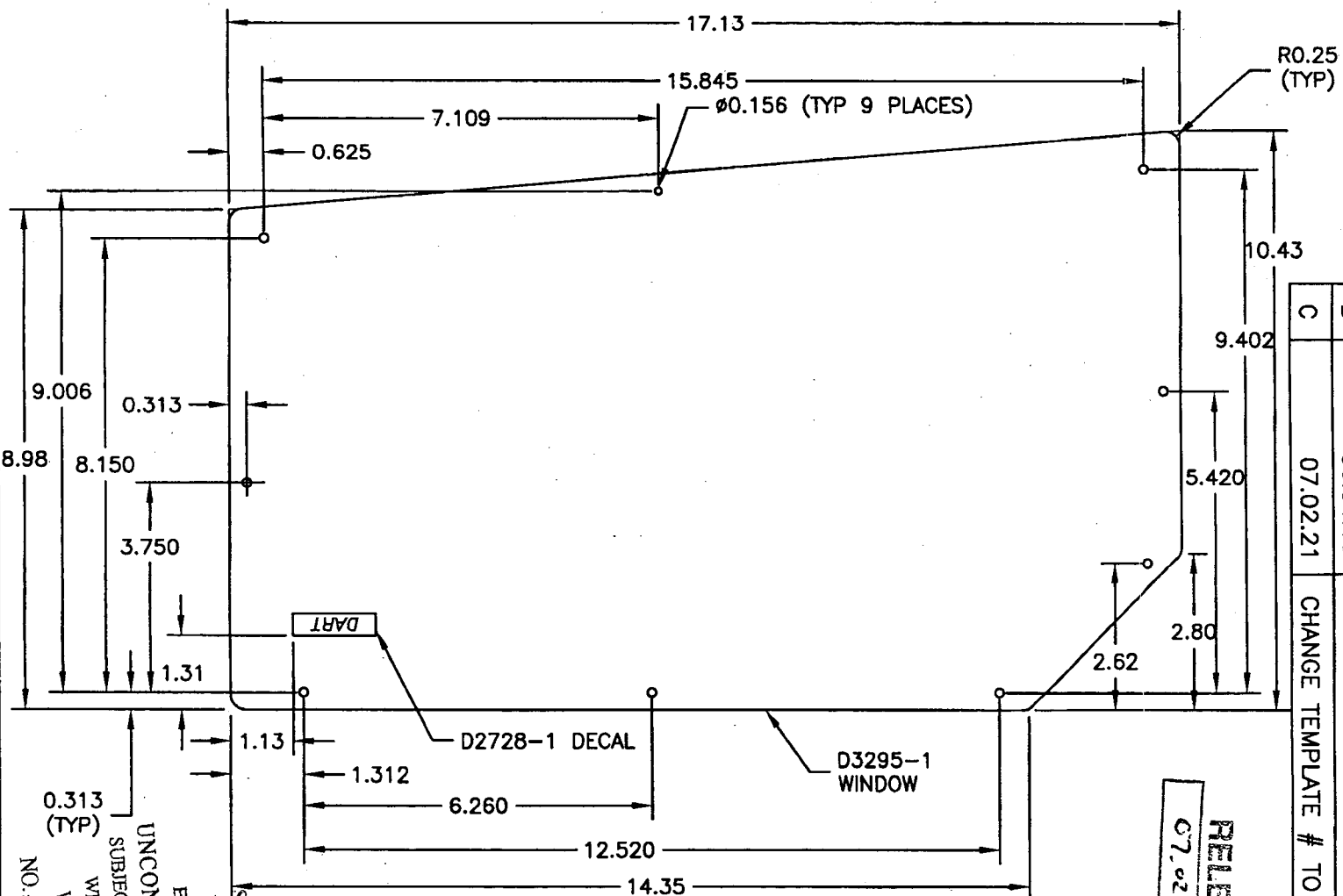
Job Completion



ml 07/05/08

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA			REV. C
CP	SSH	DRAWING NO.	D3295	SHEET 1 OF 1	
CHECKED	APPROVED	TITLE	FLOOR WINDOW	SCALE	1:3
DATE	07.02.21				
A	04.06.28	NEW ISSUE			
B	06.04.13	UPDATE MATERIAL PER NCR 029			
C	07.02.21	CHANGE TEMPLATE # TO DT8822			



D3295-041 FLOOR WINDOW

- 1) CHECK DIMENSION WITH TEMPLATE DT8822
- 2) DIMENSIONS ARE IN INCHES AND ARE FOR REFERENCE ONLY
- 3) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK (REF. DART SPEC. M-ACRYLIC-S.125)
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD	Work Order:	32096
Description: FLOOR WINDOW	Part Number:	D3295-1
Inspection Dwg: D3295 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**

[illegible]


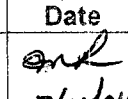

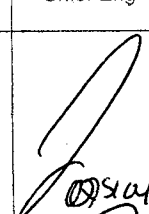
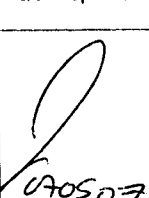

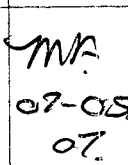

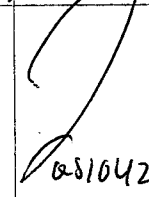
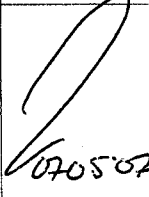
Measured by: <i>gml</i>	Audited by: <i>En</i>	Prototype Approval: <i>n/g</i>
Date: <i>07/05/04</i>	Date: <i>07/05/04</i>	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/04	2	1 stack of 6 was scrap the drill broke inside the part 3 parts scrap, the corner have a crack		scrap and destroy no more matl	 07/05/04	 07/05/07	 07/05/07	 07/05/07
07/05/07	2-0	26 parts scrap. Cracks in the material, from machining.		destroy: No replace, no more material.	 07-05-07	 07/05/07	 07/05/07	 07/05/07

NOTE: Date & initial all entries